

order 11098 pw

7 DEC



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-567-147
Job Sheet 186352



Part No: D350-567-147

Job Qty: 1 ea

Part Name: Floor Window Close Out (AS350B3e with Garmin Transponder)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/14/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DSI9590 REV.G IPP REV:A 18.11.12 NEW ISSUE DD VERF:JFS

Ship Via:

6605

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/7/18	12/7/18	0.00	0.00	Start Up Stores/Pkg-2	11/21/2018	DEC 07 2018
110	Packaging	1 pcs	12/7/18	12/7/18	0.00	0.00	Packaging1-3	DEC 07 2018	DEC 07 2018
120	QC	1 pcs	12/7/18	12/7/18	0.00	0.00	QC4	DAS 69	9-89
130	Packaging	1 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3-1	DAS 69	9-89
135	DC	1 pcs	12/7/18	12/7/18	0.00	0.00	DC	ms 18.12.07	ms 18.12.07
140	QC21-FG	1 Ea	12/7/18	12/7/18	0.00	0.00	QC21	ms 18.12.07	ms 18.12.07

Part Op 130 - Identify and pack for shipping as per PPP D350-567-147 Location:FG033
Descriptions: 135 - Photocopy bluefile & type labels per PPP D350-567-147 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-3A	Bolt	5 Ea (5 ea)	90-Start up Operation	5050462
AN525-10R6	Screw	2 Ea (2 ea)	90-Start up Operation	51131307
AN525-832R7	Screw	2 Ea (2 ea)	90-Start up Operation	5089346
CB200	Acrylic Adhesive, 3.5G	1 pcs (1 ea)	90-Start up Operation	5126623
D3802-1	Window Seal (\$ Per Foot)	2 ft (2 ea)	90-Start up Operation	5104211
D4435-9	Bracket	2 Ea (2 ea)	90-Start up Operation	5124805
D4441-1	Rubber Seal	2 ft (2 ea)	90-Start up Operation	5092167
D4730-020-030	Velcro Strip 2.0W/ X 3.0L	1 Ea (1 ea)	90-Start up Operation	5077992
D4971-041	T/R Bellcrank Cover Assembly	1 Ea (1 ea)	90-Start up Operation	5106019
MS21042L06	Nut	7 Ea (7 ea)	90-Start up Operation	5120515
MS21042L08	Nut	2 Ea (2 ea)	90-Start up Operation	5100409
MS21042L3	Nut	5 Ea (5 ea)	90-Start up Operation	5094592
MS21059L3	Nut Plate	2 Ea (2 ea)	90-Start up Operation	5083547
MS35206-229	Screw	7 Ea (7 ea)	90-Start up Operation	5067268
NAS1149F0332P	Washer	10 Ea (10 ea)	90-Start up Operation	5109901
NAS1149FN616P	Washer	14 Ea (14 ea)	90-Start up Operation	5089462
NAS1149FN816P	Washer	2 Ea (2 ea)	90-Start up Operation	511731625
D4436-047	Aft Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	5135537
D5076-047	Fwd Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	5135644

Job Allocations

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS			
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐		

Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation	Disposition
 Container No: S135722 Part: D350 - 567 - 147 Job No: 186352 Serial No/Batch: S135722 Revision: G Inspector: Exp Date: Instructions: TC STC SH92 - 18 Issue Part FA0816 SH989NE	

Root Cause		FAULT CATEGORY	
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐
Past Expiry Date ☐	Manufacturing Process ☐		
Misidentified ☐	Past Due ☐	OTHER :	

Operation
90-Start up Operation

Component Part	Required	Inventory	Allocated
AN3-3A	5	166	0
AN525-10R6	2	117	0
AN525-832R7	2	89	0
CB200	1	20	0
D3802-1	2	143	0
D4435-9	2	20	0
D4436-047	1	0	0
D4441-1	2	539	0
D4730-020-030	1	15	0
D4971-041	1	4	0
D5076-047	1	0	0
MS21042L06	7	166	0
MS21042L08	2	1,515	0
MS21042L3	5	1,904	0
MS21059L3	2	160	0
MS35206-229	7	69	0
NAS1149F0332P	10	1,557	0
NAS1149FN616P	14	165	0
NAS1149FN816P	2	227	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐																																																																										
Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐																																																																										
Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐																																																																										
Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐																																																																										
Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐																																																																										
OTHER :																																																																													

Change Record

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Part Number: D350-567-147

Description: FLOOR WINDOW CLOSEOUT (AS350 B3e with Garmin Transponder)

[illegible]

